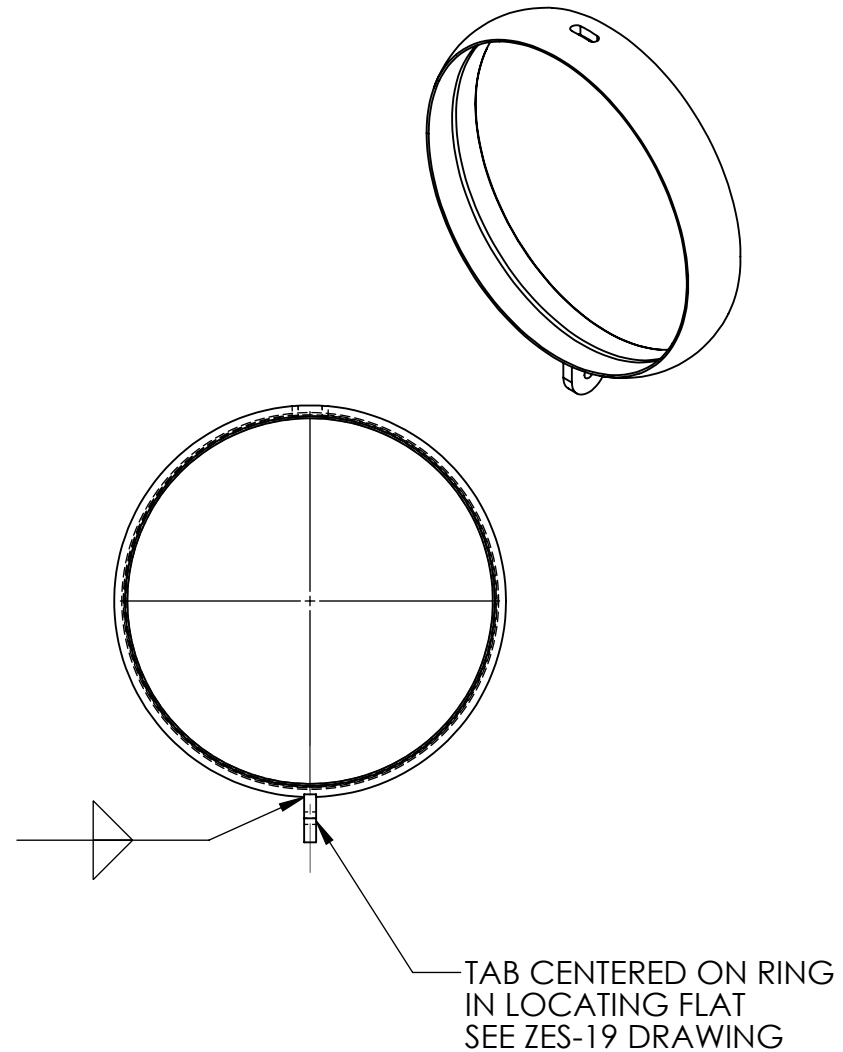
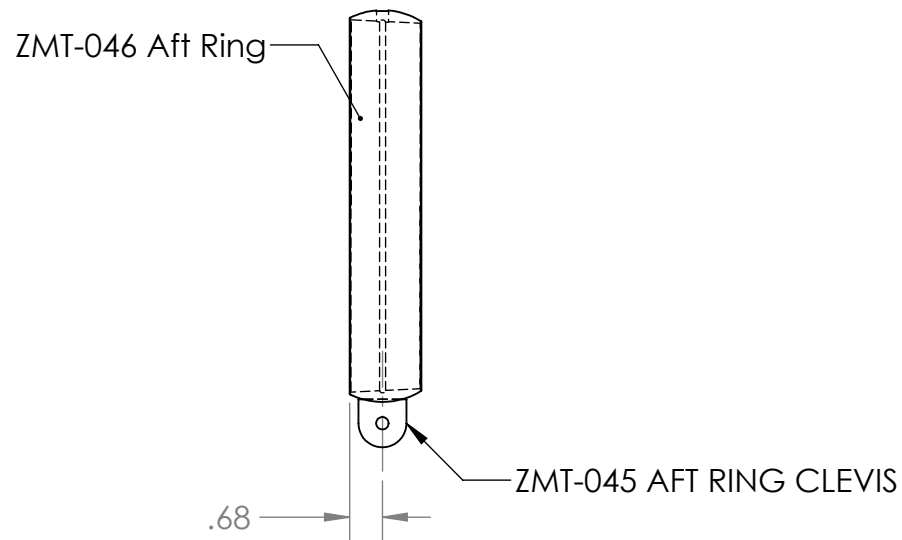


HARD ANODIZE, TYPE III, CLASS 1
SODIUM DICHROMATE ONLY
MIL - A - 8625, REV F.
RACK LOCATION NOT CRITICAL
ALL DIMENSIONS POST ANODIZE



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DIMENSIONS ARE IN INCHES TOLERANCES: AS NOTED FRACTIONAL ± X/XXX ANGULAR: MACH±.5 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	UNIVERSITY OF CALIFORNIA, SAN DIEGO SCRIPPS INSTITUTION OF OCEANOGRAPHY
	DRAWN	INI	12/21/2016	
	PROJECT	<PROJECT>		
	INDEX	<INDEX>		
MATERIAL		QUANT	XX ea	
				ZMT-047 Aft Ring mount
FINISH	COMMENTS:			
DO NOT SCALE DRAWING	- See anodize & paint notes			
SIZE A		DWG. NO.: ZMT-047-0		REV. 0
SCALE 1:4		SOURCE: ../ZMT-047_AftRingMount		SHEET 1 OF 2

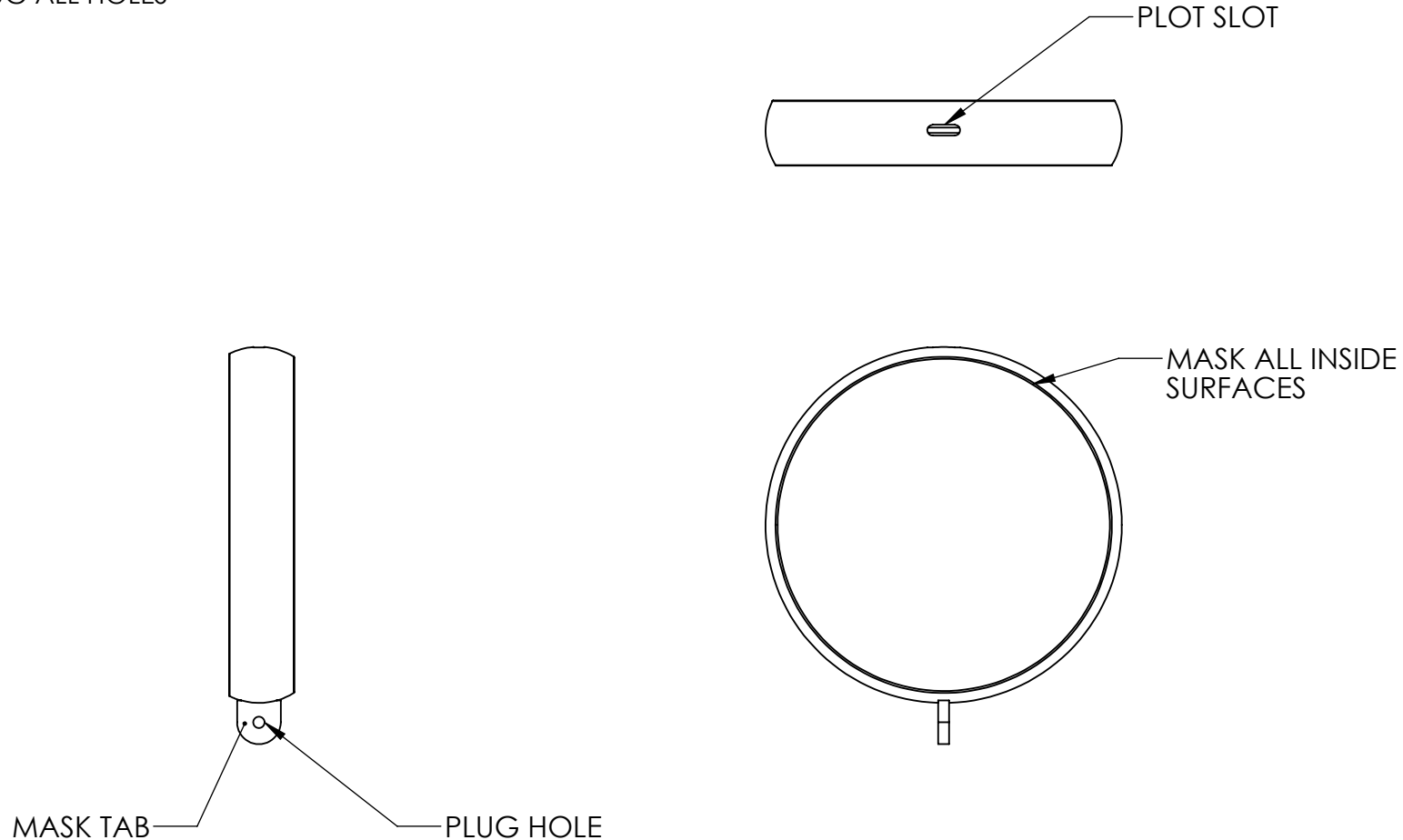
PAINT SPECS:

PRIMER: 2 COATS PROLINE 3000 SERIES EPOXY

TOP COAT: 2 COATS PROLINE 4800 SERIES POLYURETHANE (COLOR = INTERNATIONAL ORANGE)

PROCESSING NOTES:

1. PROTECT PRE/POST PAINTED PARTS WITH BUBBLE WRAP
2. SAND BETWEEN COATS
3. PLUG ALL HOLES

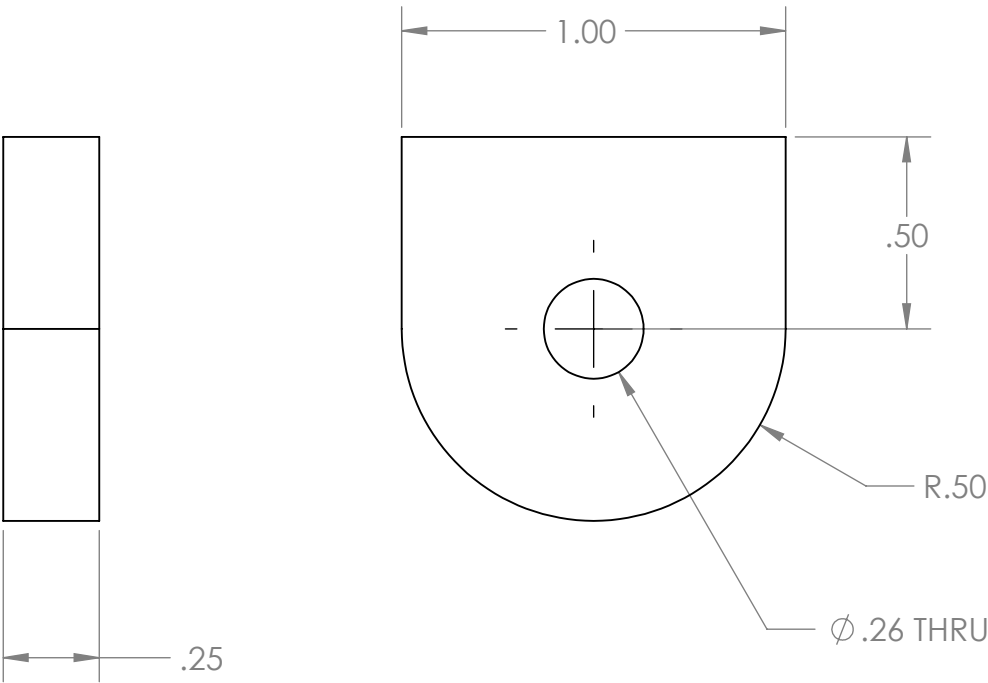
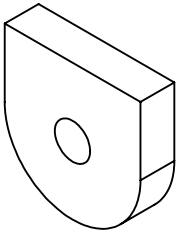


DIMENSIONS ARE IN INCHES TOLERANCES: AS NOTED FRACTIONAL ± X/XXX ANGULAR: MACH±.5 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME		DATE		UNIVERSITY OF CALIFORNIA, SAN DIEGO SCRIPPS INSTITUTION OF OCEANOGRAPHY ZMT-047 Aft Ring mount CONTACT: KYLE GRINDLEY (858) 534-9011					
		DRAWN		INI 12/21/2016							
		PROJECT		<PROJECT>							
		INDEX		<INDEX>							
		QUANT		XX ea							
MATERIAL		COMMENTS:				SIZE A		DWG. NO.: ZMT-047-0		REV. 0	
FINISH											
DO NOT SCALE DRAWING											
						SCALE 1:4		SOURCE: ../ZMT-047_AftRingMount		SHEET 2 OF 2	

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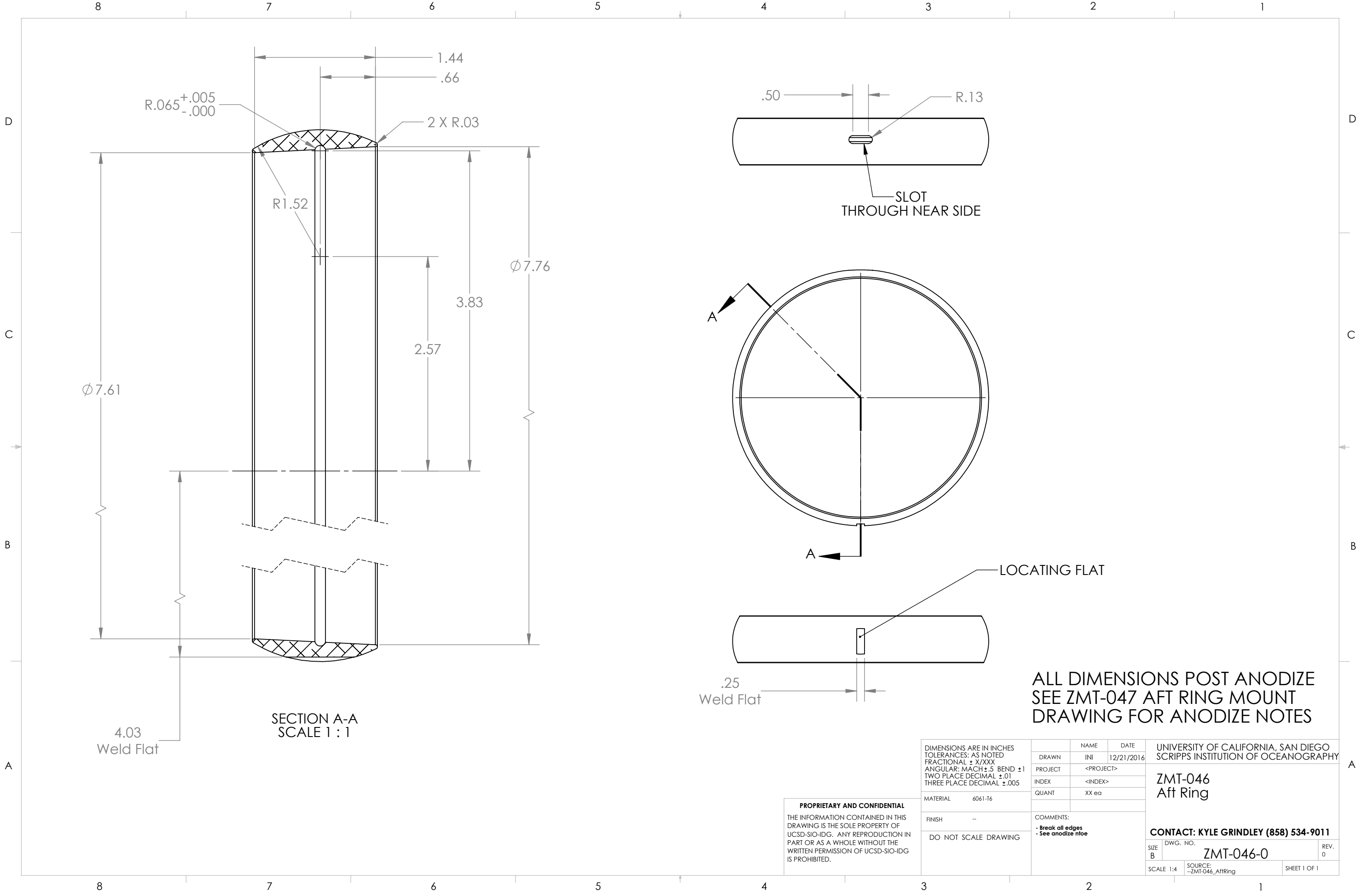
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See ZMT-047 Aft Ring Mount for
anodize information.
ALL DIMENSIONS POST ANODIZE



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		DRAWN		12/21/2016					
		PROJECT		<PROJECT>					
		INDEX		<INDEX>					
		QUANT		XX ea					
MATERIAL 6061-T6									
FINISH		COMMENTS: - Break all edges - See anodize note							
DO NOT SCALE DRAWING									
				SIZE A		DWG. NO.: ZMT-045-0		REV. 0	
				SCALE 2:1		SOURCE: ../ZMT-045_AftRingClevis		SHEET 1 OF 1	
4		3		2		1			



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		DRAWN		INI 12/21/2016					
		PROJECT		<PROJECT>					
		INDEX		<INDEX>					
MATERIAL 6061-T6		QUANT		XX ea		ZMT-046 Aft Ring			
FINISH --		COMMENTS:				CONTACT: KYLE GRINDLEY (858) 534-9011			
DO NOT SCALE DRAWING		- Break all edges - See anodize ntote							
SIZE B		DWG. NO.				REV. 0			
		ZMT-046-0							
SCALE 1:4		SOURCE: --ZMT-046_AftRing				SHEET 1 OF 1			